

Thyristor Power Regulator

TPR-3SL

INSTRUCTION MANUAL

Thank you for purchasing Hanyoung Nux products. Please read the instruction manual carefully before using this product, and use the product correctly. Also, please keep this manual where you can view it any time.

HANYOUNG NUX

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Safety information

Please read the safety information carefully before the use, and use the product correctly. The alerts declared in the manual are classified into Danger, Warning and Caution according to their importance

	DANGER	Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury
	WARNING	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury
	CAUTION	Indicates a potentially hazardous situation which, if not avoided, may result in minor injury or property damage

DANGER

To prevent electric shock while it is running, put to earth with the fixed screw of the unit and do not touch the heat sink since it is very hot. Do not touch or contact the input/output terminals because they cause electric shock.

WARNING

- If there is a possibility that a malfunction or abnormality of this product may lead to a serious accident, install an appropriate protection circuit on the outside.
- Any use of the product other than those specified by the manufacturer may result in personal injury or property damage.
- Since this product is not designed as a safety device if it is used with systems, machines and equipment that could lead to a risk of life or property damage, please implement safety devices and protections for both lives and the applications and plan for preventing accidents.
- Please supply the rated power voltage, in order to prevent product breakdowns or malfunctions.
- To prevent electric shocks and malfunctions, do not supply the power until the wiring is completed.
- Never disassemble, modify, process, improve or repair this product, as it may cause abnormal operations, electric shocks or fires.
- Please disassemble the product after turning OFF the power. Failure to do so may result in electric shocks, product abnormal operations or malfunctions.

Suffix code

Model	Code	Content
TPR-3SL	<input type="checkbox"/> 040	40 A
	<input type="checkbox"/> 055	55 A
	<input type="checkbox"/> 070	70 A
	<input type="checkbox"/> 090	90 A
	<input type="checkbox"/> 130	130 A
	<input type="checkbox"/> 160	160 A
Load voltage	L	100 ~ 240 V a.c. (Low)
	H	380 ~ 440 V a.c. (High)
Option	C	RS485
	N	No Fuse
	F	Fan mounted (option for 40 A, 55 A models)

※ Circuit and fan need 100 ~ 240 V a.c. voltage power separately.

								40 A
								55 A
								70 A
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Option		C						RS485
			N					No Fuse
				F				Fan mounted (option for 40 A, 55 A models)

※ Circuit and fan need 100 - 240 V a.c. voltage power separately.

Specifications

Model	Low	TPR-3SL040L	TPR-3SL055L	TPR-3SL070L	TPR-3SL090L	TPR-3SL130L	TPR-3SL160L
	High	TPR-3SL040H	TPR-3SL055H	TPR-3SL070H	TPR-3SL090H	TPR-3SL130H	TPR-3SL160H
Load voltage	100 - 240 V a.c.						
	380 - 440 V a.c.						
Circuit input power	100 - 240 V a.c. 18 W			100 - 240 V a.c. 20 W			
Power frequency	50 / 60 Hz (Dual usage)						
Rated current	40 A	55 A	70 A	90 A	130 A	160 A	
Applying load							
Control input	Current input	4 - 20 mA d.c. (Impedance : 100 Ω)					
	Input	1 - 5 V d.c.					
	Contact input	ON / OFF					
	External VR	External volume (10 kΩ)					
Control method	Phase control, Fixed Cycle control, Variable Cycle control, ON/OFF control (General type only)						
Movement type	SOFT START, SOFT UP/DOWN						
Output voltage	More than 98 % of the power voltage (in case of maximum current input)						
Cooling method	Natural cooling (40 A, 55 A), Forced cooling (70 A, 90 A, 130 A, 160 A)						
Display method	Output display by LED						
Insulation resistance	Min 100 MΩ (based on 500 V d.c. mega)						
Leakage current	Less than 20 mA						
Rated impulse withstand voltage (Uimp)	2,500 V						
Output control range	0 ~ 100 %						
Dielectric strength	3,000 V a.c. 50/60 Hz for 1 min						
Line noise	Noise by noise simulator (2,500 V)						
Ambient temperature & humidity	0 ~ 40 °C (without condensation), 30 ~ 85 % R.H.						
Storage temperature	-25 °C ~ 70 °C						
Approval	CE						
Weight (g)	4,044 g		4,324 g		9,100 g		

Connection diagrams

Connection diagram of load terminal

Connection diagram of input signal and power terminals

- Current input : 4 ~ 20 mA d.c. (connect no. ① and ⑤)
- Voltage input : 1 ~ 5 V d.c. (connect no. ② and ③)
- Extra input power supply (for circuit power and fan operation power) : 100 ~ 240 V a.c. (③, ④) need to connect power to operate unit (even if the fan is not used).

- Inside the thyristor power regulator (TPR), a fuse (FUSE) is mounted on the R, S, T input power part as standard.
- When connecting terminals, please use crimp connectors and securely fasten them due to the high current flow. (Max space for solder less terminal connection is 40/55/70 A: 16 mm, 90/130/160 A: 26 mm)

Connection diagrams of signal and alarm terminal

- Standard type
 - No. ①, ②, ③ : manual VR
 - Use variable resistor of 10 kΩ
 - Control 0 ~ 100 % manually
 - No. ④ and ⑥ : RUN/STOP
 - Be sure to attach RUN contact while it is operating.
 - No. ⑤ and ⑦ : ON/OFF control
 - When inputting contact, it is operated with 100% output, irrespective of other control input.
 - No. ⑦, ⑧ and ⑨ : Alarm 1 - Warning
 - This is a "warning" alarm which implies that there may be a cause of damage to the product and load. The alarm will be activated when the following emergency situations occur. At this moment, TPR stops the output by itself.
 - Warning errors: overcurrent, SCR short-circuit, fuse disconnection, power failure
 - ⑩, ⑪, ⑫: Alarm 2 (Caution)
 - This is a "caution" alarm which implies there is not a serious problem, but user needs to check for its system because minor problems cause this alarm. At this moment, the output of TPR is normally operating and only "caution" alarm is activated.
 - Caution error: load unbalance, load disconnection, overheated heat sink (85 °C)
 - Initially ⑦ and ⑧ connected. If alarm 1 is activated, ⑧ and ⑨ will be connected.
 - Initially ⑩ & ⑪ connected. If alarm 2 is activated, ⑪ & ⑫ will be connected.

Communication type

- No. ① and ② : 485 communication connection port
- No. ④ and ⑥ : RUN/STOP
 - Be sure to attach RUN contact while it is operating.
- No. ⑦, ⑧ and ⑨ : Alarm 1 - Warning
 - This is a "warning" alarm which implies that there may be a cause of damage to the product and load. The alarm will be activated when the following emergency situations occur. At this moment, TPR stops the output by itself.
 - Warning errors : overcurrent, SCR short-circuit, fuse disconnection, power failure
- ⑩, ⑪, ⑫: Alarm 2 (Caution)
 - This is a "caution" alarm which implies there is not a serious problem, but user needs to check for its system because minor problems cause this alarm. At this moment, the output of TPR is normally operating and only "caution" alarm is activated.
 - Caution error : load unbalance, load disconnection, overheated heat sink (85 °C)
- Initially ⑦ & ⑧ connected. If alarm 1 is activated, ⑧ & ⑨ will be connected.
- Initially ⑩ & ⑪ connected. If alarm 2 is activated, ⑪ & ⑫ will be connected.

Part names and functions

LED indicators and descriptions

LED indicator name	Description
POWER	POWER indicator turns ON when the power is being supplied separately. RS485 Flashes during communication. (Communication type only)
FIRE	FIRE indicator turns ON proportionally to the control output according to the control input. It lights longer if the output amount is large and it is continuously ON if it outputs 100 % continuously.
SOFT	To use Soft start, Soft up/down function, turn Soft VR clockwise and SOFT indicator will turn ON.
O.C	When there is overcurrent, if the current flows higher than O.C VR set value, then O.C indicator turns ON, to protect the product and the load and alarm 1 is activated.
L.L	Alarm output if the load current of one phase is not detected when a load of 5A or more is applied while the output is above 10%. (Detectable only when one phase is disconnected)
O.T	When the load is unbalanced : in a situation where output is over 10 %, if the load unbalance between phases is over 5 A, the alarm is activated. (Phase control only)
FUSE	When inner fuse is disconnected, when load power is not input, or in a situation where circuit power supply (100 ~ 240 V a.c.) is applied, if any phase of load power supply is not working or inner part of FUSE is disconnected, alarm output ALARM1 is activated.
SCR	Under certain circumstances, if the internal SCR is shorted, the power supply will continue to be conductive even if there is no control input and TPR output, so that the heater will continue to overheat. So SCR indicator turns ON if current continues to flow for more than 10 A in any phase without control input.

Part names			
No	Name	No	Name
①	LED display	⑥	Output limit volume
②	Signal and alarm terminals	⑦	Communication dip switch (Communication type only)
③	Input signal and alarm terminal	⑧	Control dip switch
④	Over current setting volume	⑨	Load terminal
⑤	Soft start or UP/DOWN setting volume		

Internal dip switch operation

Standard type

Number	OFF	ON	Initial setup mode
No. 1	-	RESET (Stop MCU function)	<div>OFF ON</div> <div>1 2 3 4 5 6 7 8</div>

※ The internal VR and the external VR can not be enabled simultaneously. (Alarm will be ON when dip switches 2 and 6 are enabled at the same time.)

Communication type

Number	OFF	ON	Initial setup mode
No. 1	-	RESET (Stop MCU function)	<div>OFF ON</div> <div>1 2 3 4 5 6 7 8</div>

※ The external VR is not supportable for communication type model(TPR-□□□□-C□□).

Reset description

Control mode setting

Input mode setting

- When using RESET, set DIP S / W No. 1 to ON and then OFF again.

Function descriptions

Phase control

ON/OFF control (General type only)

Fixed cycle control

Variable cycle control

The phase control method is to input 1/2 CYCLE to AC power and output power proportionally between 0 and 180 degrees for 8.33 ms according to the control signal.

If ON/OFF contact is ON, then the output is 100 %. ON/OFF always operates near zero point.

Even though the control input signal is ON, the output is 100 % when ON/OFF control is used.

As setting the constant cycle of the output, (1 sec), fixed cycle control is to control the AC power supply repeatedly with a constant rate of ON/OFF according to the control input.

Without setting a constant cycle, variable cycle control is to control AC power supply with using the number of cycle.

Restart function

VR Explanation

O.C (overcurrent setting function)

VR gradation for overcurrent setting position.

TPR-3SL040/055/070

TPR-3SL090/130/160

Depending on load type and VR error, overcurrent setting position can be different.

• The overcurrent setting position may differ depending on the load type and VR error. To adjust the correct overcurrent position, adjust the control input to the current to be set, then turn the OC VR. The OC alarm output position is set to the overcurrent setting.

※ Communication type

• Default: 40/55/70 A overcurrent limit: 840/90/130/160 A overcurrent limit: 1920 (overcurrent limit value is set to O.C VR set value X 10)

• When address [7] is used for communication, the communication value is applied. The communication setting range is (0 ~ 2000)

SOFT

Soft start

Soft up / down

POWER (output limit function)

Vertical installation

Installation

1. Please install it perpendicularly. If the product is installed vertically in unavoidable circumstances, please use 50 % of rated current.

2. When multiple products are closely installed, install them keeping a distance of more than a width of 5 cm and a length of 10 cm as shown in the picture.

3. In order to not block the air flow, please install the wiring duct less than the half of the heat sink height.

4. Please consider if the air flow is good enough when installing the product. If the ambient temperature is as low as possible in the inside then the product life span, durability and reliability improve. The operating ambient temperature is 0 °C ~ 40 °C. Please refer to the following graph. However, if the ambient temperature is higher than 40 °C, the max. load current decreases as below.

5. When wiring, use crimp connectors to high current flows terminal. If the contact surface of the connectors and terminals are poor, it may lead to a fire since the wires and terminal get overheated.

6. Before applying power, this model need more than the third class grounding to prevent electric shock. This model does not have separate grounding terminal so we suggest using grounding terminal and bracket together when install this model to a panel.

7. Tighten the screws of the terminal block with the specified torque.
M3.5: 0.6 ~ 1.2 N.m / M6: 4.41 ~ 4.9 N.m / M8: 8.82 ~ 9.80 N.m

Current - temperature characteristics

70 A (With cooling fan)

70 A (Without cooling fan)

70 A (With cooling fan)

70 A (Without cooling fan)

Communication (communication setting dip switch)

1. Communication method: RS485 2-wire half-duplex

2. Communication speed: 9600, 19200, 38400, 57600 bps

3. Maximum number of connections: 31

4. Protocol: ModBus RTU, ModBus ASCII

Address (ID) setting

Communication protocol selection

Communication speed setting

Communication setting (ModBus RTU/ASC II)

Communication settings

Structure (RTU)

Example (RTU)

Structure (ASC II)

Example (ASC II)

Protocol

MODBUS RTU

MODBUS ASCII

Speed

9600, 19200, 38400, 57600 bps

Parity

Even

None

Data bit

8

7

Stop bit

1

1

ID

1 ~ 31

Communication MAP

PROCESS

Address

0

SystemID

1

AlarmStatus

2

U Current

3

V Current

4

W Current

5

PWR LMT

6

DIP SW Status

7

OC VR

8

SOFT VR

9

MV OUT

10

LL Control A

11

Rev

12

Protocol

13

BPS

14

Parity

15

Stop Bit

16

Data Length

17

Address

Content by Address

Process (0x0000 ~)

Address

Parameter

Content

Setting range

Unit

BIT Information		DIP SW Status	
Parameter	AlarmStatus		6
Address	1		6
Bit 0	—		—
Bit 1	OC Fail		—
Bit 2	LL Fail		—
Bit 3	Over Temp 80		—
Bit 4	Heat Short		—
Bit 5	Power Fail		—
Bit 6	—		—
Bit 7	—		—
Bit 8 ~ 15	—		—

Installation panel cutout

40/55/70 A

90/130/160 A

[Unit: mm]

40/55/70 A

90/130/160 A

70 A (With cooling fan)

70 A (Without cooling fan)

70 A (With cooling fan)

70 A (Without cooling fan)